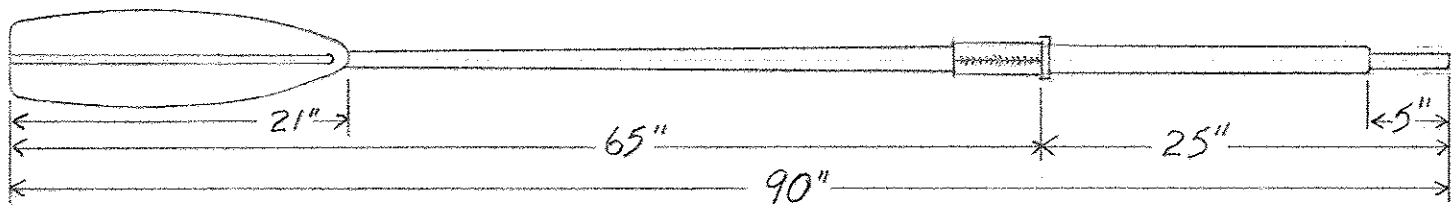


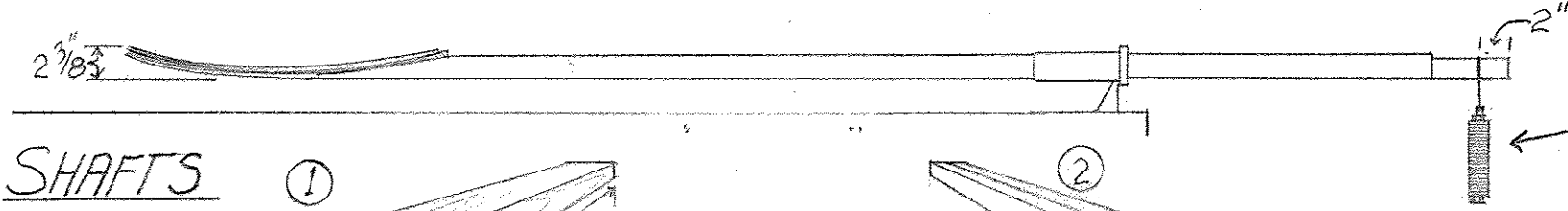
76" PLEASURE OAR

FOR ROWERS 120-190 LBS.

TARGETS: MAX. WT. 2 1/2 LBS. MAX. HBW 1 3/4 LBS. AT 25"

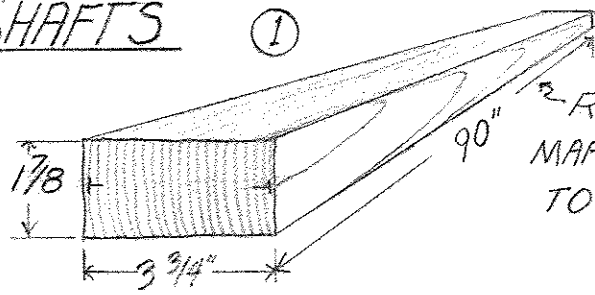


THIS OAR HAS A RATIO OF 2.6:1 (65":25")
IT WILL BALANCE AT 1 3/4 LBS. (HBW)
WITH MEDIUM DENSITY SPRUCE

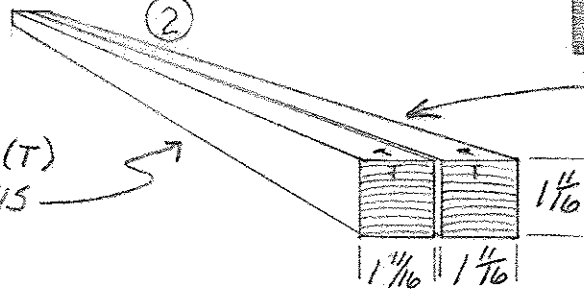


1 3/4 LB. WEIGHT IS 1/2" D. BOLT, NUT & WASHERS
MADE ON THE HARDWARE STORE SCALES

SHAFTS

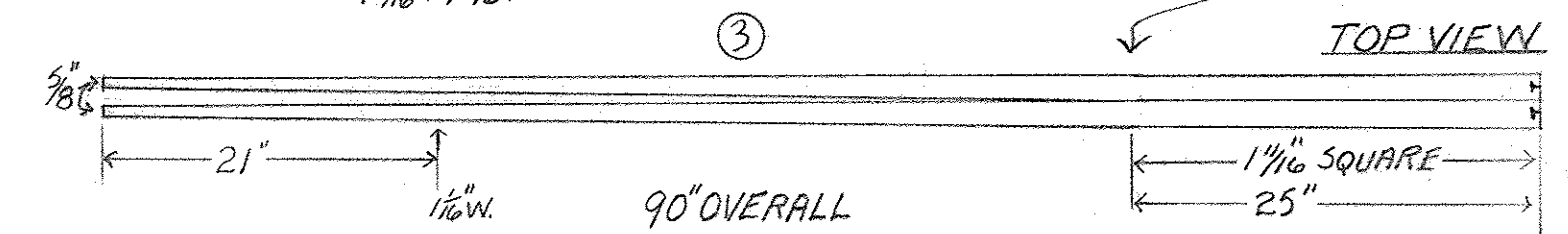
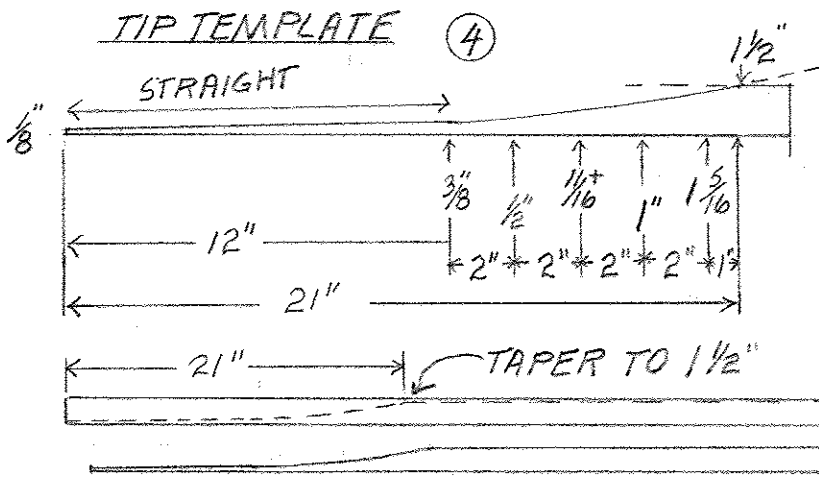


ROUGH SPRUCE 2X4
MARK FOR TOP HANDLE (T)
TO FINISH LIKE THIS



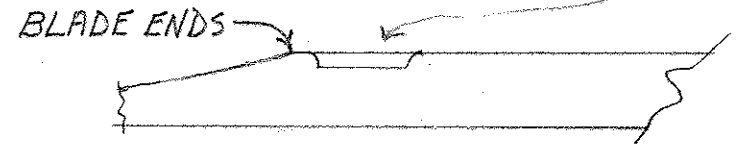
SHAFTS ARE CONSTANTLY COMPARED AS THEY
ARE WORKED UP. THEY SHOULD MATCH AS
CLOSELY AS POSSIBLE.

TIP TEMPLATE



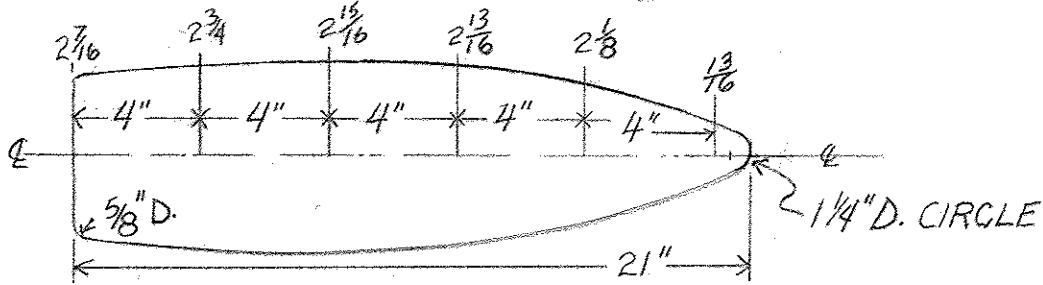
TOP VIEW

ROUND A COUPLE OF INCHES
OF THE TOP OF THE SHAFT (1/2" R)
BEFORE GLUING UP

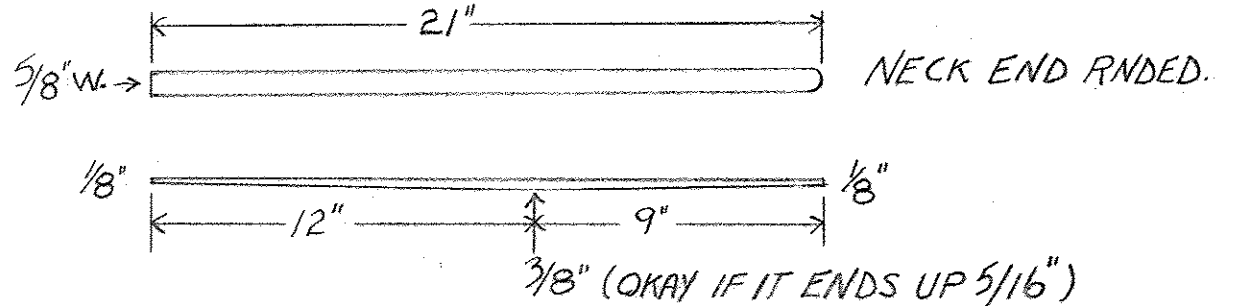


BLADES

102 SQ. IN. 4 OR 5 MM. PLYWOOD
MEASUREMENTS TO Q

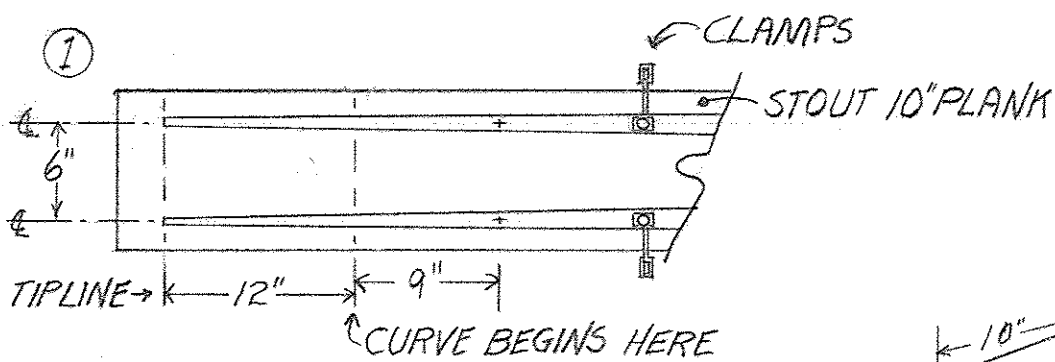


TOP SPINES

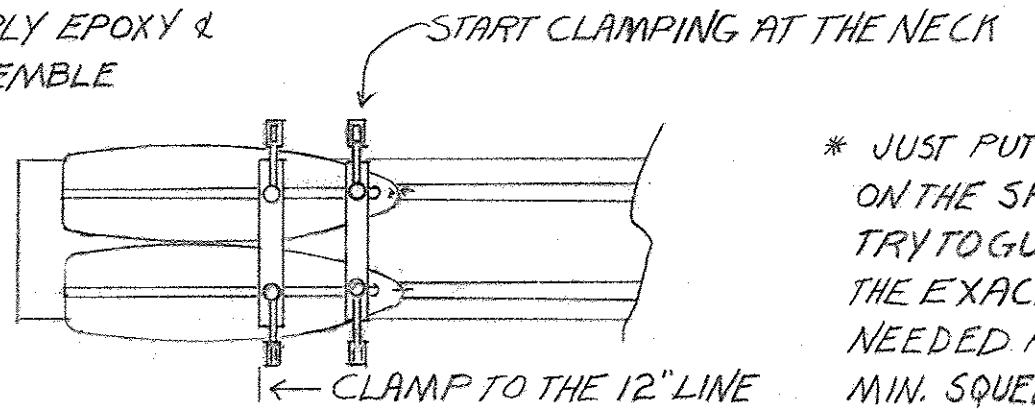


GLUING UP

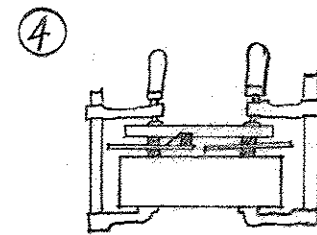
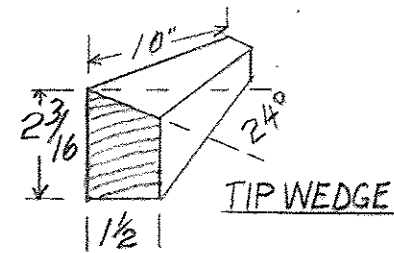
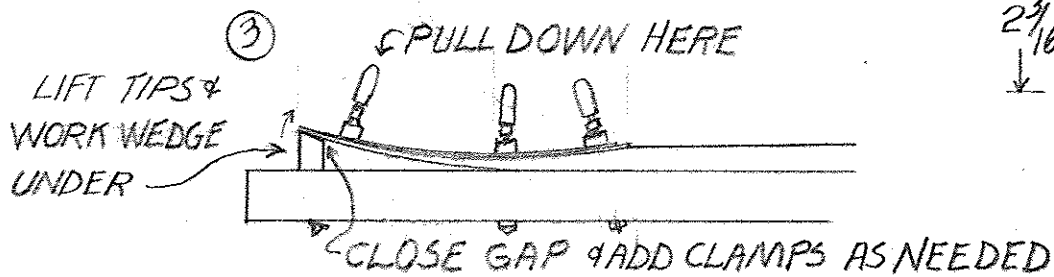
TEST CLAMP THE FIRST TIME



2) APPLY EPOXY &
ASSEMBLE



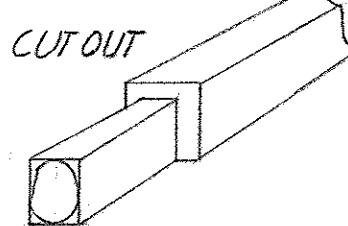
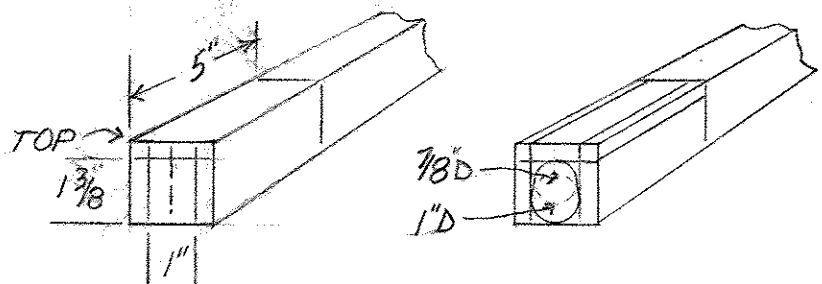
* JUST PUT EPOXY
ON THE SPRUCE -
TRY TO GUESS
THE EXACT AMNT.
NEEDED FOR
MIN. SQUEEZE OUT



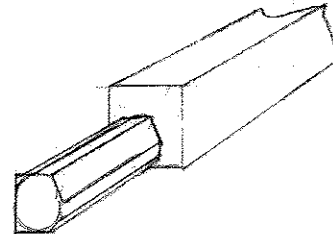
CHECK FOR ANY TWIST IN THE BLADES,
IF THERE IS ANY, SLIP WEDGES
UNDER THE CLAMP PADS 'TIL THE
EPOXY SETS.

SHAPING

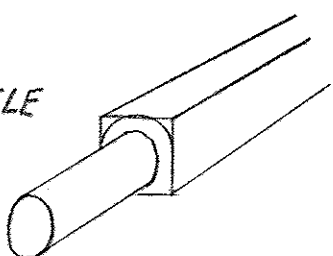
MODIFIED NORSE GRIP



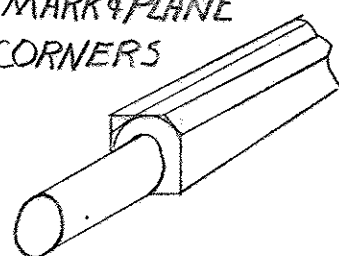
MARK & CARVE CORNERS



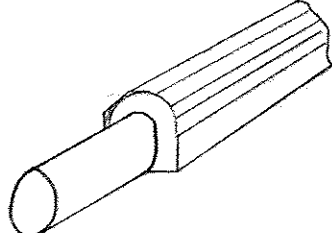
LAY OUT 1/2 CIRCLE



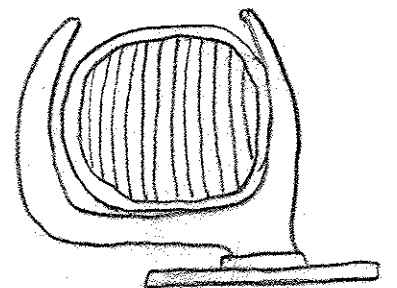
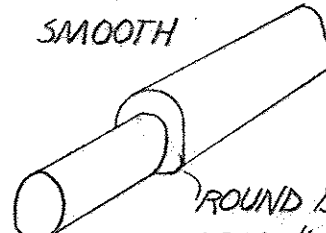
MARK & PLANE
CORNERS



ONCE MORE



SAND
SMOOTH



ASH BREEZE OARLOCK GIVES
A VERY POSITIVE REGISTER
FROM "THE COPPER NAIL"