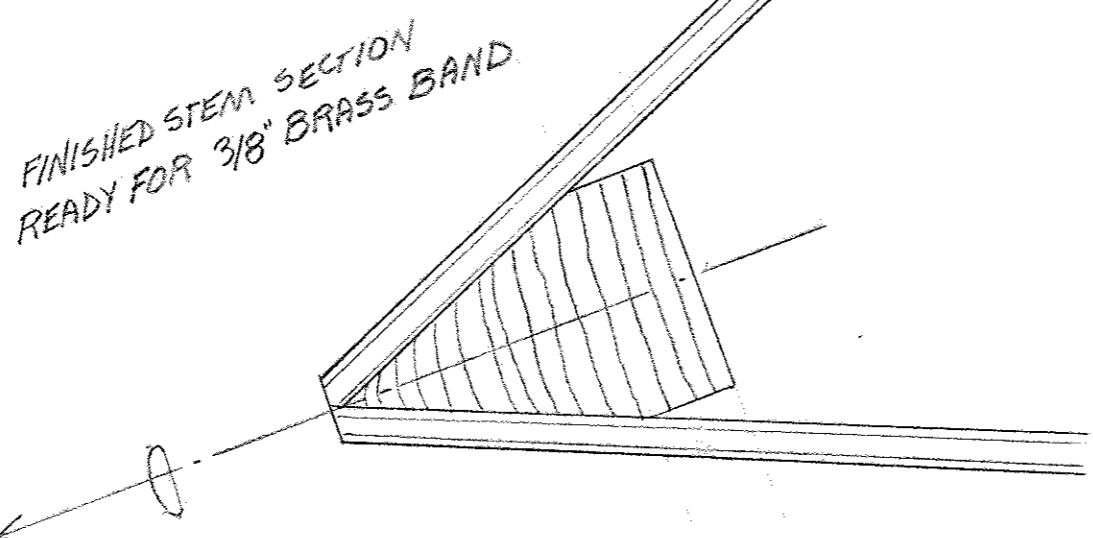
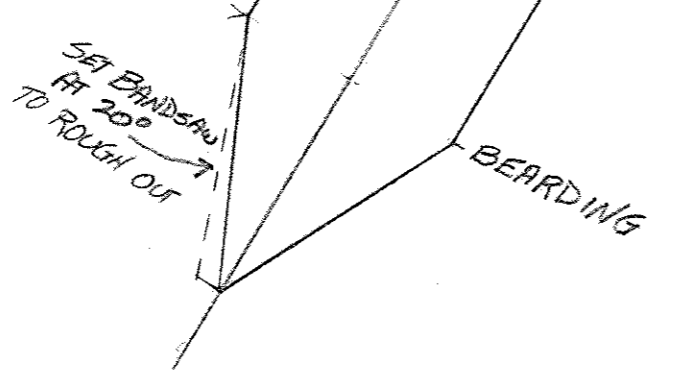


- HOW I'VE BEEN DOING THIS:
- ① CUT OUT 2X4'S & 2X6'S & GLUE UP W/ EPOXY
 - ② THICKNESS TO 1 1/4"
 - ③ LAY OUT STEM SHAPE & CUT OUT, PLANE EDGES
 - ④ LAY OUT BEARDING LINES, CUT ON BANDSAW
 - ⑤ FIX TO KEEL W/ EPOXY & SCREWS
 - ⑥ ATTACH TO STRONG BACK/ MOLDS SETUP
 - ⑦ FIT CHINES
 - ⑧ FINISH STEM BEVELS WITH THE REST OF THE FAIRING IN

I MADE THIS GAUGE TO MARK THE ENDS OF THE CHINES FOR SAWING OFF



CHINE PLACEMENT: I DO IT BY EYE, MAINTAINING THIS MUCH EXPOSURE



STEM - NATOMA SKIFF JOHN DELAPP